INSTRUCTIONS

MODEL AVO-7A-B

0 TO 40 Amp (0 to 20 Volts)
1 kHz LASER DIODE DRIVER
WITH IEEE 488.2 AND RS-232 CONTROL

SERIAL NUMBER: _____

WARRANTY

Avtech Electrosystems Ltd. warrants products of its manufacture to be free from defects in material and workmanship under conditions of normal use. If, within one year after delivery to the original owner, and after prepaid return by the original owner, this Avtech product is found to be defective, Avtech shall at its option repair or replace said defective item. This warranty does not apply to units which have been dissembled, modified or subjected to conditions exceeding the applicable specifications or ratings. This warranty is the extent of the obligation assumed by Avtech with respect to this product and no other warranty or guarantee is either expressed or implied.

TECHNICAL SUPPORT

Phone: 613-226-5772 or 1-800-265-6681
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E-mail: info@avtechpulse.com
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INTRODUCTION

The AVO-7A-B is a high performance, GPIB and RS232-equipped instrument capable of generating 0 to 20V into loads of R_L > 0.5Ω (40 Amps maximum) at repetition rates up to 1 kHz. The pulse width is variable from 0.2 to 200 μs, and the duty cycle may be as high as 1%. Rise and fall times are fixed at less than 100 ns. The AVO-7A-B includes an internal trigger source, but it can also be triggered or gated by an external source. A front-panel pushbutton can also be used to trigger the instrument.

The AVO-7A-B features front panel keyboard and adjust knob control of the output pulse parameters along with a four line by 40-character backlit LCD display of the output amplitude, pulse width, pulse repetition frequency, and delay. The instrument includes memory to store up to four complete instrument setups. The operator may use the front panel or the computer interface to store a complete “snapshot” of all key instrument settings, and recall this setup at a later time.

The instrument is protected against overload conditions by an automatic control circuit. An internal power supply monitor removes the power to the output stage for five seconds if an average power overload exists. After that time, the unit operates normally for one second, and if the overload condition persists, the power is cut again. This cycle repeats until the overload is removed.

The AVO-7A-B is a voltage pulser, which generates 0 to 20V (V_{OUT}). The diode load is connected in series with a resistance (R_{SERIES}), so that the current through the diode is given by:

$$I_{DIODE} = \frac{V_{OUT} - V_{DIODE}}{R_{SERIES}}$$

where V_{DIODE} is the voltage drop across the diode. R_{SERIES} must be large enough (i.e. greater 0.5Ω) that the current never exceeds 40 Amps.

AVAILABLE OPTIONS

This instrument is available with several options:

"-EA" Option: the amplitude can be controlled by an externally generated 0 to +10V analog control voltage.

"-M" Option: a monitor output is provided.

SPECIFICATIONS

Model:	AVO-7A-B
Computer control:	GPIB and RS-232 interfaces included
Amplitude: "-P" units: "-N" units: "-PN" units:	 0 to +20 Volts into R > 0.5Ω (+40 Amps maximum) 0 to -20 Volts into R > 0.5Ω (-40 Amps maximum) 0 to ±20 Volts into R > 0.5Ω (±40 Amps maximum)
Pulse width:	0.2 to 200 µs
Rise time, fall time:	≤ 100 ns
PRF:	0 to 1 kHz
Duty cycle: (max)	1%
Output impedance:	≤ 0.2 Ohms
Load voltage range:	0 to 20 Volts
Propagation delay:	≤ 100 ns (Ext trig in to pulse out)
Jitter:	≤ ± 100 ps ± 0.03% of sync delay (Ext trig in to pulse out)
Trigger required: (External trigger mode)	Normal mode: +5 Volt, 50 ns or wider (TTL) $PW_{IN} = PW_{OUT}$ mode: + 5 Volts, $PW_{IN} = PW_{OUT}$ (TTL)
Sync delay: (sync out to pulse out)	Variable 0 to ± 200 µs
Sync output:	+ 3 Volt, 200 ns, will drive 50 Ohm loads
Gate input:	Synchronous or asynchronous, active high or low, switchable. Suppresses triggering when active.
Monitor output: (optional feature)	Provides an attenuated coincident replica of output current pulse. Requires "-M" option.
Connectors: OUT TRIG SYNC GATE MONITOR	 Microstrip solder terminals BNC BNC BNC BNC
Power requirements:	120/240 Volts (switchable) 50 - 60 Hz
Dimensions: (H x W x D)	Mainframe: 100 mm x 430 mm x 375 mm (3.9” x 17” x 14.8”) Output module: 152 x 152 x 229 mm (6” x 6” x 9”)
Chassis material:	anodized aluminum, with blue plastic trim
Mounting:	Any
Temperature range:	+ 15° to + 40° C

INSTALLATION

VISUAL CHECK

After unpacking the instrument, examine to ensure that it has not been damaged in shipment. Visually inspect all connectors, knobs, liquid crystal displays (LCDs), and the handles. Confirm that a power cord, a GPIB cable, and two instrumentation manuals (this manual and the “OP1B Interface Programming Manual”) are with the instrument. Confirm that an output module (two for dual-polarity units) is supplied, with a length of coaxial cable and a 25-pin control cable to connect it to the mainframe. If the instrument has been damaged, file a claim immediately with the company that transported the instrument.

PLUGGING IN THE INSTRUMENT

Examine the rear of the instrument. There will be a male power receptacle, a fuse holder and the edge of the power selector card visible. Confirm that the power selector card is in the correct orientation.

For AC line voltages of 110-120V, the power selector card should be installed so that the “120” marking is visible from the rear of the instrument, as shown below:

For AC line voltages of 220-240V, the power selector card should be installed so that the “240” marking is visible from the rear of the instrument, as shown below:

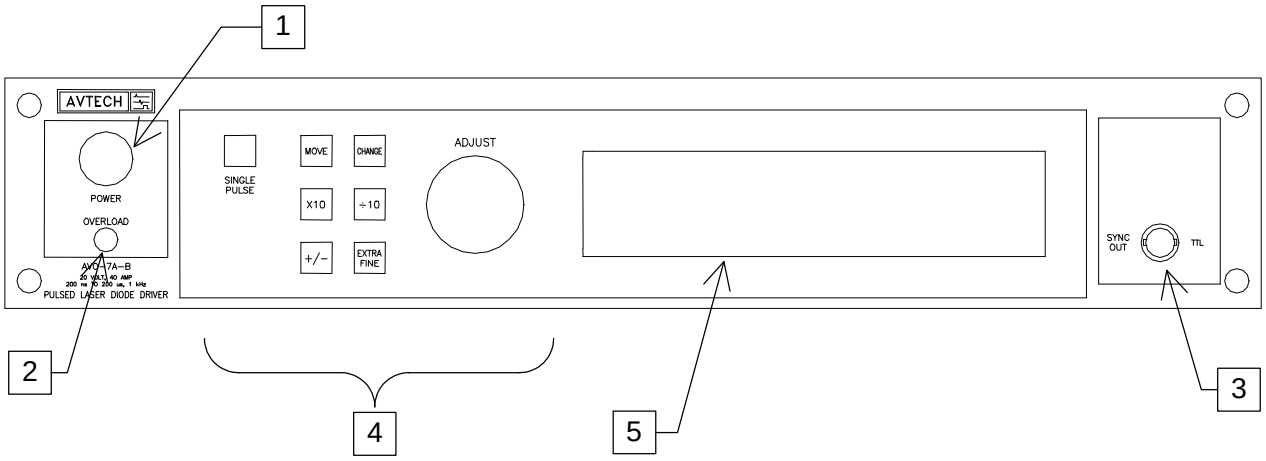
If it is not set for the proper voltage, remove the fuse and then grasp the card with a pair of pliers and remove it. Rotate horizontally through 180 degrees. Reinstall the card and the correct fuse.

In the 120V setting, a 1.0A slow blow fuse is required. In the 240V setting, a 0.5A slow blow fuse is required.

LABVIEW DRIVERS

A LabVIEW driver for this instrument is available for download on the Avtech web site, at http://www.avtechpulse.com/labview. A copy is also available in National Instruments' Instrument Driver Library at http://www.natinst.com/.

FRONT PANEL CONTROLS



1. POWER Switch. The POWER push button switch applies AC prime power to the primaries of the transformer, turning the instrument on. The push button lamp (#382 type) is connected to the +15V DC supply.

2. OVERLOAD. The AVO-7A-B is protected in its internal software against conflicting or dangerous settings. As an additional protective measure, an automatic overload circuit exists, which controls the front panel overload light. If the unit is overloaded (by operating at an exceedingly high duty cycle or by operating into a very low impedance), the protective circuit will turn the output of the instrument OFF and turn the indicator light ON. The light will stay ON (i.e. output OFF) for about 5 seconds after which the instrument will attempt to turn ON (i.e. light OFF) for about 1 second. If the overload condition persists, the instrument will turn OFF again (i.e. light ON) for another 5 seconds. If the overload condition has been removed, the instrument will turn on and resume normal operation.

   This overload indicator may come on briefly at start-up. This is not a cause for concern.

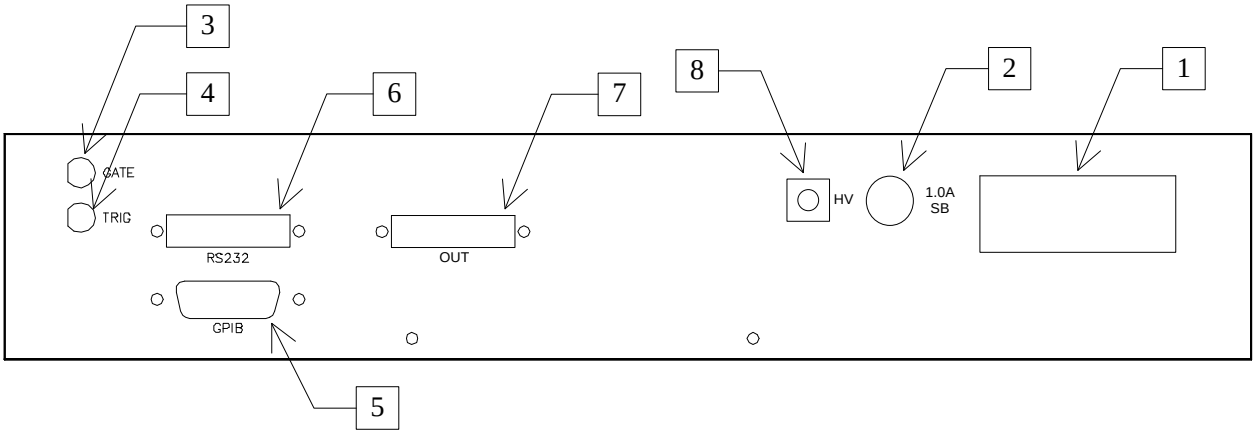
3. SYNC OUT. This connector supplies a SYNC output that can be used to trigger other equipment, particularly oscilloscopes. This signal leads, or lags, the main output by a duration set by the "DELAY" controls and has an approximate amplitude of +3 Volts to R_L > 1 kΩ with a pulse width of approximately 200 ns.

4. KEYPAD.

Control Name	Function
MOVE	This moves the arrow pointer on the display.
CHANGE	This is used to enter the submenu, or to select the operating mode, pointed to by the arrow pointer.
×10	If one of the adjustable numeric parameters is displayed, this increases the setting by a factor of ten.
÷10	If one of the adjustable numeric parameters is displayed, this decreases the setting by a factor of ten.
+/-	If one of the adjustable numeric parameters is displayed, and this parameter can be both positive or negative, this changes the sign of the parameter.
EXTRA FINE	This changes the step size of the ADJUST knob. In the extra-fine mode, the step size is twenty times finer than in the normal mode. This button switches between the two step sizes.
ADJUST	This large knob adjusts the value of any displayed numeric adjustable values, such as frequency, pulse width, etc. The adjust step size is set by the "EXTRA FINE" button. When the main menu is displayed, this knob can be used to move the arrow pointer.

5. LIQUID CRYSTAL DISPLAY (LCD). This LCD is used in conjunction with the keypad to change the instrument settings. Normally, the main menu is displayed, which lists the key adjustable parameters and their current values. The “OP1B Interface Programming Manual” describes the menus and submenus in detail.

REAR PANEL CONTROLS



1. AC POWER INPUT. A three-pronged recessed male connector is provided on the back panel for AC power connection to the instrument. Also contained in this assembly is a slow-blow fuse and a removable card that can be removed and repositioned to switch between 120V AC in and 240V AC in.

   For AC line voltages of 110-120V, the power selector card should be installed so that the “120” marking is visible from the rear of the instrument.

   For AC line voltages of 220-240V, the power selector card should be installed so that the “240” marking is visible from the rear of the instrument.

   If it is not set for the proper voltage, remove the fuse and then grasp the card with a pair of pliers and remove it. Rotate horizontally through 180 degrees. Reinstall the card and the correct fuse.

   In the 120V setting, a 1.0A slow blow fuse is required. In the 240V setting, a 0.5A slow blow fuse is required. See the “Installation” section for more details.

2. 1.0A SB. This fuse protects the output stage.

3. GATE. This TTL-level (0 and +5V) logic input can be used to gate the triggering of the instrument. This input can be either active high or active low, depending on the front panel settings or programming commands. (The instrument triggers normally when this input is unconnected). When set to active high mode, this input is pulled-down to ground by a 1 kΩ resistor. When set to active low mode, this input is pulled-up to +5V by a 1 kΩ resistor.

4. TRIG. This TTL-level (0 and +5V) logic input can be used to trigger the instrument, if the instrument is set to triggering externally. The instrument triggers on the rising edge of this input. The input impedance of this input is 1 kΩ. (Depending on the

length of cable attached to this input, and the source driving it, it may be desirable to add a coaxial 50 Ohm terminator to this input to provide a proper transmission line termination. The Pasternack (www.pasternack.com) PE6008-50 BNC feed-thru 50 Ohm terminator is suggested for this purpose.)

When triggering externally, the instrument can be set such that the output pulse width tracks the pulse width on this input, or the output pulse width can be set independently.

5. GPIB Connector. A standard GPIB cable can be attached to this connector to allow the instrument to be computer-controlled. See the “OP1B Interface Programming Manual” for more details on GPIB control.

6. RS-232 Connector. A standard serial cable with a 25-pin male connector can be attached to this connector to allow the instrument to be computer-controlled. See the “OP1B Interface Programming Manual” for more details on RS-232 control.

7. OUT CONNECTOR. This is a 25-pin connector which attaches the 5-foot-long, 25-pin cable from the pulse generator module to the mainframe.

8. HV. This is the high voltage power supply for the output module. It is connected directly to the output module with the supplied SMA-connectorized 6-foot RG-174 coaxial cable.

GENERAL INFORMATION

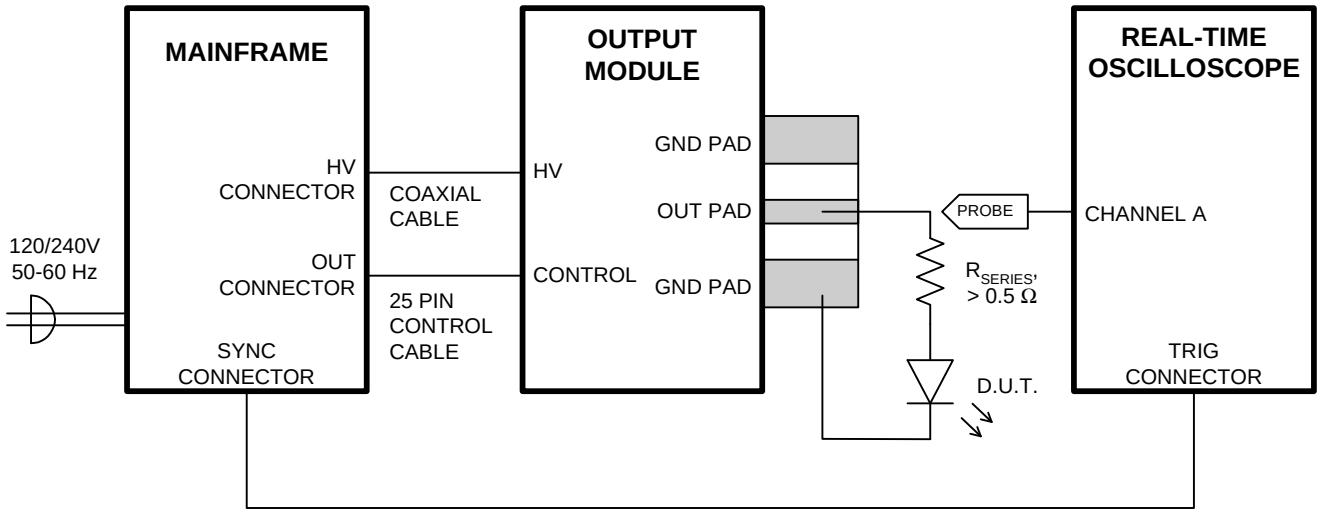
AMPLITUDE CONTROL

The AVO-7A-B is a voltage pulser, which generates 0 to 20V (V_{OUT}). The diode load is connected in series with a resistance (R_{SERIES}), so that the current through the diode is given by:

$$I_{DIODE} = \frac{V_{OUT} - V_{DIODE}}{R_{SERIES}}$$

where V_{DIODE} is the voltage drop across the diode. R_{SERIES} much be large enough (i.e. greater 0.5Ω) that the current never exceeds 40 Amps.

The basic scheme for connecting the mainframe and the output module to the laser diode load is shown below:



The diode is shown oriented for a positive current. For negative currents, reverse the diode.

Since the AVO-7A-B provides an output pulse rise time as low as 100 ns a fast oscilloscope (at least 200 MHz) should be used to display the waveform.

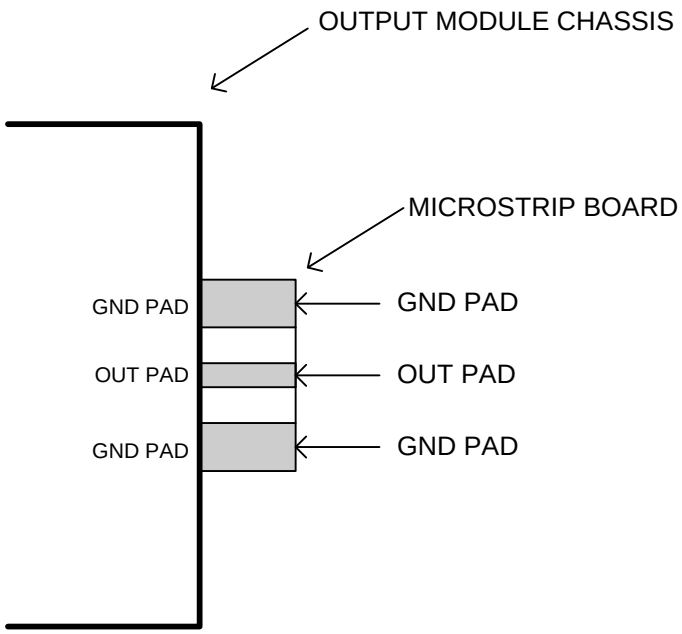
The output module should always be connected to the mainframe BEFORE power is applied.

The output terminals of the pulse generator module consists of a short length of microstrip transmission line protruding from the module chassis. The OUT terminal is the center conductor which is bounded on both sides by the ground plane (see below).

It is essential that a low-inductance current limiting resistor be placed in series with the laser diode load, particularly if the diode has a low series resistance. This is necessary because the driver is a pulsed voltage source and with a highly nonlinear load such as a laser diode it will be extremely difficult to control and limit the load current without a fixed series resistance.

CONNECTING THE LOAD

The output terminals of the pulse generator module consists of a short length of microstrip transmission line protruding from the module chassis. The OUT terminal is the center conductor which is bounded on both sides by the ground plane (see below).



The load should be connected between the OUT and GND terminals using very short leads ($\leq$ 0.5 cm).

Take care to ensure that during soldering the OUT conductor is not shorted to the chassis. Also, use minimal heat when soldering, to prevent delamination of the microstrip board.

BASIC PULSE CONTROL

This instrument can be triggered by its own internal clock or by an external TTL trigger signal. In either case, two output channels respond to the trigger: OUT and SYNC. The OUT channel is the signal that is applied to the load. Its amplitude and pulse width are variable. The SYNC pulse is a fixed-width TTL-level reference pulse used to trigger oscilloscopes or other measurement systems. When the delay is set to a positive value the SYNC pulse precedes the OUT pulse. When the delay is set to a negative value the SYNC pulse follows the OUT pulse.

These pulses are illustrated below, assuming internal triggering, positive delay, and positive amplitude:

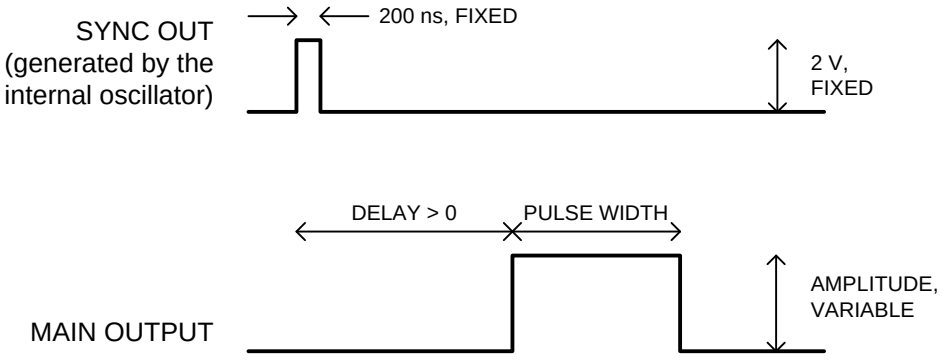


Figure A

If the delay is negative, the order of the SYNC and OUT pulses is reversed:

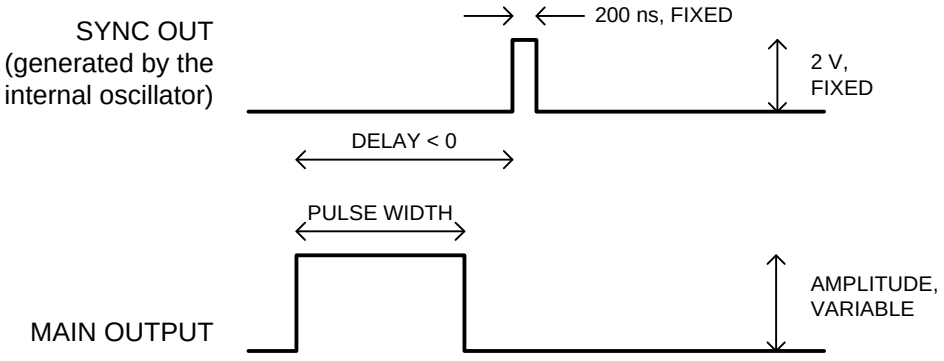


Figure B

The next figure illustrates the relationship between the signals when an external TTL-level trigger is used:

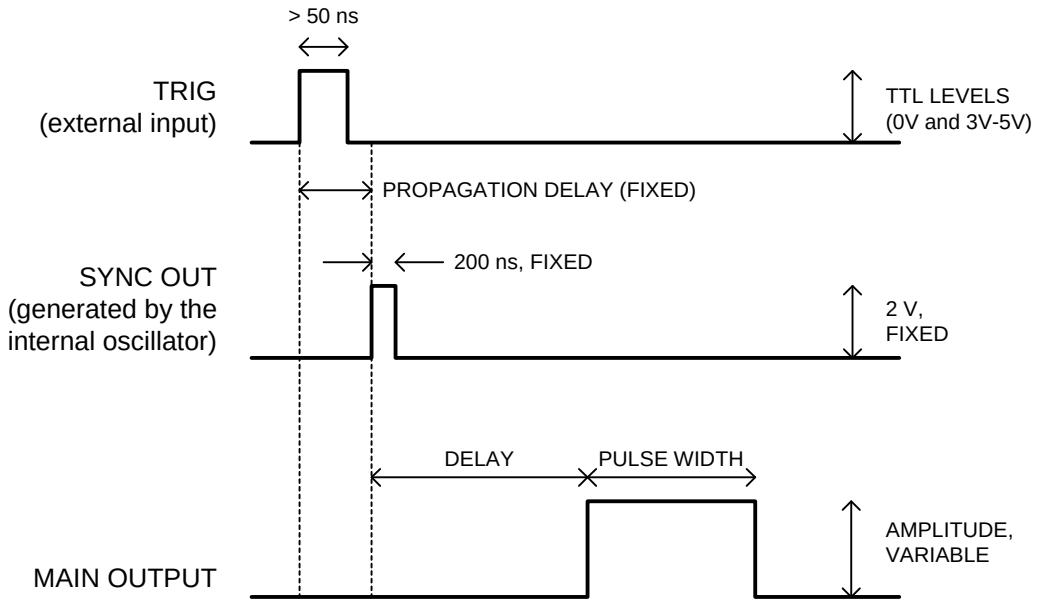


Figure C

As before, if the delay is negative, the order of the SYNC and OUT pulses is reversed.

The delay, pulse width, and frequency (when in the internal mode), of the OUT pulse can be varied with front panel controls or via the GPIB or RS-232 computer interfaces.

TRIGGER MODES

This instrument has four trigger modes:

- Internal Trigger: the instrument controls the trigger frequency, and generates the clock internally.
- External Trigger: the instrument is triggered by an external TTL-level clock on the back-panel TRIG connector.
- Manual Trigger: the instrument is triggered by the front-panel “SINGLE PULSE” pushbutton.
- Hold Trigger: the instrument is set to not trigger at all.

These modes can be selected using the front panel trigger menu, or by using the appropriate programming commands. (See the “OP1B Interface Programming Manual” for more details.)

GATING MODES

Triggering can be suppressed by a TTL-level signal on the rear-panel GATE connector. The instrument can be set to stop triggering when this input high or low, using the front-panel gate menu or the appropriate programming commands. This input can also be set to act synchronously or asynchronously. When set to asynchronous mode, the GATE will disable the output immediately. Output pulses may be truncated. When set to synchronous mode, the output will complete the full pulse width if the output is high, and then stop triggering. No pulses are truncated in this mode.

TOP COVER REMOVAL

The interior of the instrument may be accessed by removing the four Phillips screws on the top panel. With the four screws removed, the top cover may be slid back (and off).

RACK MOUNTING

A rack mounting kit is available for the mainframe. The -R5 rack mount kit may be installed after first removing the one Phillips screw on the side panel adjacent to the front handle.

OPTIONS

This instrument is available with these options:

-EA ELECTRONIC AMPLITUDE CONTROL OPTION

The output amplitude can be set to track the voltage on the rear-panel “AMP” input. Zero Volts in corresponds to zero amplitude output, and +10V in corresponds to maximum amplitude out. This mode is activated by selecting "Ext Control" on the front-panel amplitude menu, or with the "source:voltage external" command.

-M MONITOR OPTION

When this option is present, two monitor output connectors are provided on the output module. Both outputs generate a waveform whose voltage is proportional to the current on the main output, with the relationship $V_{MON} \approx I_{OUT}$ x 1V/40A.

The output labelled “PW MIN” should be used for monitoring pulses with pulse widths less than 3 us.

The output labelled “PW MAX” has slower rise and fall times, but can operate at wider pulse widths. It should be used for monitoring pulses with pulse widths greater than 3 us.

START-UP CHECK-LIST FOR LOCAL CONTROL

1) The instruction manual has been studied thoroughly.

2) The “Local Control” section of the “OP1B Interface Programming Manual” has been studied thoroughly.

3) The -PG module is connected to the mainframe as shown in the “Basic Test Arrangement” section. (The output module should always be connected to the mainframe BEFORE power is applied.)

4) The load is connected to the output module. If the load is a diode, the anode of the load is connected to the OUT terminal. Note that with a diode load, a low-inductance current limiting high power resistor must be placed in series with the diode to help limit the peak current. For initial testing, it is recommended that a resistive load be used. Factory tests are conducted using a 0.55 Ohm, 8 Watt resistive load, consisting of four 2.2Ω, 2 Watt resistors connected in parallel. (See the appendix for a list of recommended resistors).

5) Turn on the prime power to the mainframe. The LCD will briefly display the message, “Nulling Current Monitor ….”, and the main menu will appear.

6) The arrow pointer should be pointing at the frequency menu item. If it is not, press the MOVE button until it is.

7) Press the CHANGE button. The frequency submenu will appear. Rotate the ADJUST knob until the frequency is set at the desired setting. The arrow pointer should be pointing at the “Internal” choice. If it is not, press MOVE until it is.

8) Press CHANGE to return to the main menu.

9) Press the MOVE button to move the arrow pointer to the pulse width menu item. Press CHANGE to bring up the pulse width submenu, and rotate the ADJUST knob until the pulse width is set at the desired setting. The arrow pointer should be pointing at the “Normal” choice. If it is not, press MOVE until it is. Press CHANGE to return to the main menu.

10) Press the MOVE button to move the arrow pointer to the pulse width menu item. Press CHANGE to bring up the pulse width submenu, and rotate the ADJUST knob until the pulse width is set at the desired setting. The arrow pointer should be pointing at the “Normal” choice. If it is not, press MOVE until it is. Press CHANGE to return to the main menu.

11) Press the MOVE button to move the arrow pointer is pointing at the output item. Press CHANGE to bring up the output submenu. The arrow pointer should be initially be pointing at the “Output Off” choice. Press MOVE so that the arrow

pointer is pointing at the “Output On” choice. (The mainframe is now supplying a trigger to the output module.) Press CHANGE to return to the main menu.

12) Connect a scope probe across the resistive test load.

13) Press the MOVE button to move the arrow pointer to the amplitude menu item. Press CHANGE to bring up the amplitude submenu, and rotate the ADJUST knob until the amplitude is set at the desired setting. A rectangular pulse should appear on the scope and the amplitude should increase as the amplitude control on the mainframe is rotated clockwise.

14) Adjust pulse width, pulse period (i.e. PRF) and amplitude to obtain the desired settings.

15) If additional assistance is required:

Tel: (613) 226-5772, Fax: (613) 226-2802
Email: info@avtechpulse.com

PROGRAMMING YOUR PULSE GENERATOR

KEY PROGRAMMING COMMANDS

The “OP1B Interface Programming Manual” describes in detail how to connect the pulse generator to your computer, and the programming commands themselves. A large number of commands are available; however, normally you will only need a few of these. Here is a basic sample sequence of commands that might be sent to the instrument after power-up:

*rst	(resets the instrument)
trigger:source internal	(selects internal triggering)
frequency 100 Hz	(sets the frequency to 100 Hz)
pulse:width 1 us	(sets the pulse width to 1 us)
pulse:delay 2 us	(sets the delay to 2 us)
volt 100	(sets the amplitude to 100 V)
output on	(turns on the output)

For triggering a single event, this sequence would be more appropriate:

*rst	(resets the instrument)
trigger:source hold	(turns off all triggering)
pulse:width 1 us	(sets the pulse width to 1 us)
output on	(turns on the output)
volt 100	(sets the amplitude to 100 V)
trigger:source immediate	(generates a single non-repetitive trigger event)
trigger:source hold	(turns off all triggering)
output off	(turns off the output)

To set the instrument to trigger from an external TTL input:

*rst	(resets the instrument)
trigger:source external	(selects external triggering)
pulse:width 1 us	(sets the pulse width to 1 us)
pulse:delay 2 us	(sets the delay to 2 us)
volt 100	(sets the amplitude to 100 V)
output on	(turns on the output)

These commands will satisfy 90% of your programming needs.

ALL PROGRAMMING COMMANDS

For more advanced programmers, a complete list of the available commands is given below. These commands are described in detail in the “OP1B Interface Programming Manual”. (Note: this manual also includes some commands that are not implemented in this instrument. They can be ignored.)

Keyword	Parameter	Notes
LOCAL		
OUTPut:		
:[STATe]	<boolean value>	
:PROTection		
:TRIPped?		[query only]
REMOTE		
[SOURce]:		
:FREQuency		
[:CW | FIXed]	<numeric value>	
[SOURce]:		
:PULSe		
:PERiod	<numeric value>	
:WIDTh	<numeric value>	
:DCYCle	<numeric value>	
:HOLD	WIDTh | DCYCle	
:DELay	<numeric value>	
:GATE		
:TYPE	ASYNC | SYNC	
:LEVel	HIgh | LOw	
[SOURce]:		
:VOLTage		
[:LEVel]		
[:IMMediate]		
[:AMPLitude]	<numeric value> | EXTernal	
:PROTection		
:TRIPped?		[query only]
STATUS:		
:OPERation		
:[EVENt]?		[query only, always returns "0"]
:CONDition?		[query only, always returns "0"]
:ENABle	<numeric value>	[implemented but not useful]
:QUEStionable		
:[EVENt]?		[query only, always returns "0"]
:CONDition?		[query only, always returns "0"]
:ENABle	<numeric value>	[implemented but not useful]
SYSTem:		
:COMMunicate		
:GPIB		
:ADDRess	<numeric value>	
:SERial		
:CONTrol		
:RTS	ON | IBFull | RFR	
:[RECeive]		
:BAUD	1200 | 2400 | 4800 | 9600	

:BITS	7 | 8	
:ECHO	<boolean value>	
:PARity		
:[TYPE]	EVEN | ODD | NONE	
:SBITS	1 | 2	
:ERRor		
:[NEXT]?		[query only]
:COUNT?		[query only]
:VERSion?		[query only]
TRIGger:		
:SOURce	INTernal | EXTernal | MANual | HOLD | IMMediate	
*CLS		[no query form]
*ESE	<numeric value>	
*ESR?		[query only]
*IDN?		[query only]
*OPC		
*SAV	0 | 1 | 2 | 3	[no query form]
*RCL	0 | 1 | 2 | 3	[no query form]
*RST		[no query form]
*SRE	<numeric value>	
*STB?		[query only]
*TST?		[query only]
*WAI		[no query form]

APPENDIX A - LOW-VALUE, LOW-INDUCTANCE, HIGH-POWER RESISTORS

The best approach for obtaining a low-value, low-inductance resistor is to connect many higher-value resistors in parallel. Connecting resistors in parallel reduces the total effective resistance and inductance.

Avtech does not recommend the use of single, high-power resistors, even if they are low-inductance types. These resistors experience high failure rates in pulsed applications.

SUPPLIERS

- Ohmite Mfg. Co.
  3601 Howard Street
  Skokie, IL 60076
  Tel: (847) 675- 2600
  Fax: (847) 675- 1505
  www.ohmite.com

  The Ohmite OY series of 2 Watt ceramic composition resistors are extremely rugged and well suited to pulsed applications. Use several (e.g., 4 or 5) of these resistors in parallel to construct a high-current, high-power, low-inductance load.

  These resistors are readily available from Digi-Key (www.digikey.com).

- RCD COMPONENTS INC.
  520 East Industrial Park.,
  Manchester, NH USA 03109- 5316
  Tel: (603) 669-0054
  Fax: (603) 669-5455
  www.rcd-comp.com

  The RCD RSF2B series of 2 Watt ceramic composition resistors are rugged and well suited to pulsed applications (although not as well suited as the Ohmite OY series). Use several (e.g., 4 or 5) of these resistors in parallel to construct a high-current, high-power, low-inductance load.

APPENDIX B - SYSTEM DESCRIPTION AND REPAIR PROCEDURE

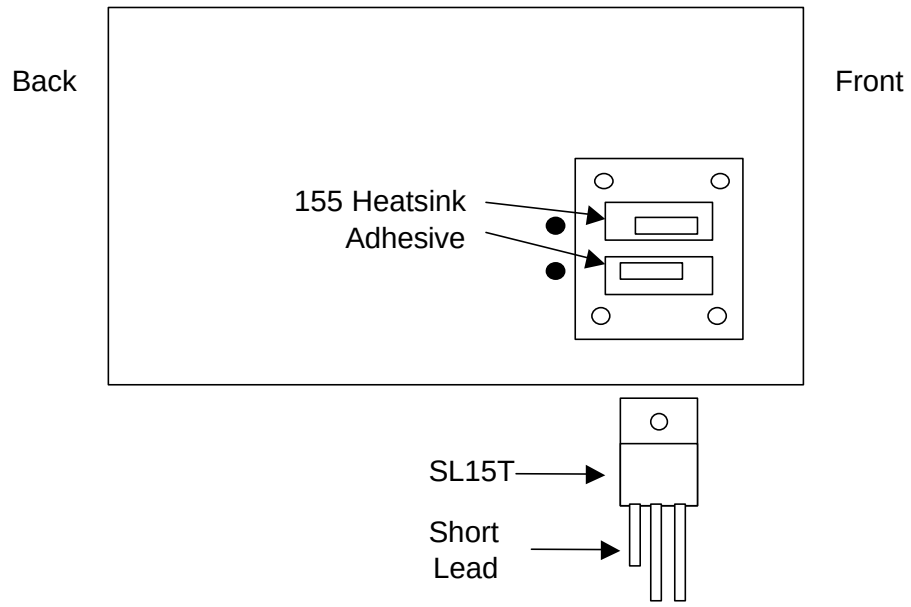
In the event of an instrument malfunction, it is most likely that the 1.0A slow blow fuse or the main power fuse on the rear panel has failed. Replace if necessary.

If the unit still does not function, it is most likely that some of the output switching elements (SL31T) may have failed due to an output short circuit condition or to a high duty cycle condition. The switching elements may be accessed by removing the cover plate on the bottom side of the output module. The cover plate is removed by removing the four countersunk 6-32 Phillips screws.

NOTE: First turn off the prime power. Briefly ground the SL31T tabs to discharge the power supply potential.

The elements may be removed from their sockets by means of a needle nosed pliers after removing the four counter sunk 2-56 Phillips screws which attach the small copper heat sink to the body of the output module. The SL31T is a selected VMOS power transistor in a TO-220 package and may be checked on a curve tracer. If defective, replacement units should be ordered directly from Avtech. When replacing the SL31T switching elements, take care to ensure that the short lead (of the three leads) is adjacent to the black dots towards the back of the chassis. (See the following illustration). The SL31T elements are electrically isolated from the small copper heat sink but are bonded to the heat sink using Wakefield Type 155 Heat Sink Adhesive.

Bottom View of Output Module



If the switching elements are not defective, then the mainframe timing signal should be checked for proper operation. To do this, disconnect the output module from the mainframe (i.e. both the 25-pin cable and the HV cable). Observe the signal on pin 4 (for positive units) or pin 17 (for negative units) of the 25-pin OUT connector on the rear panel, when in the “Output On” state. This line is the TTL-level (i.e. 0 and +3V) trigger signal for the output module. A signal should be present on this line exactly equal in frequency, and approximately equal in pulse width, to the set values on the front panel. The mainframe and output module should be returned to Avtech if these conditions are not observed.

PERFORMANCE CHECK SHEET